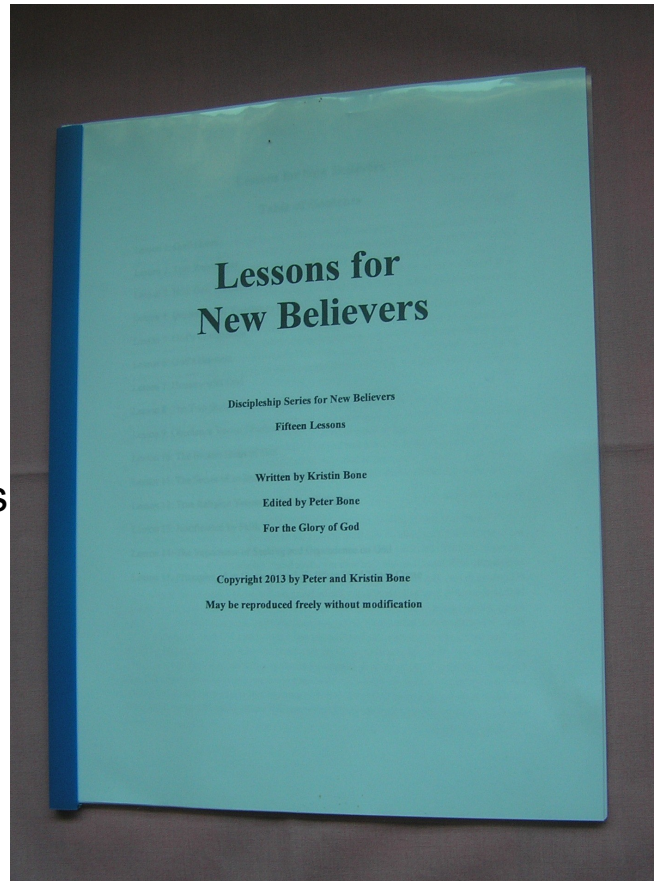


Cost of Printing the Lessons

We have estimated the cost of printing the lessons, bound inexpensively, in a country such as Kenya. Our estimate is for 100 documents, each one a set of 15 lessons. Each document is 37 pages on 19 sheets (double sided), so the total paper is 1900 sheets, or 3.8 reams. Our cost estimate is \$13.53 for the paper and \$43.90 for the ink.



After some investigation, we found that the least expensive binding of the lesson documents is (shown at top right) a folded plastic sheet with a plastic strip that slides over the binding edge, pinching the pages together. A bound document is shown at the right. These are sold in packages of 100, \$8.21 for the covers, and \$9.86 for the slides.



Thus the estimated total material cost for 100 sets of lessons is \$75.50. Of course, you will need to do your own shopping.